

1 17283

Page 2

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 5/29/14 **Start Qty:** 1.00 ***1***

Cust Item ID:

Required Date: 5/29/14 **Req'd Qty:** 1.00 *** 1 ***

Customer:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____ **Run** **Start** ***NR1***
 QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop** ***NR2***

Operation Description

Set Up/ Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

130 Identify as per dwg & Stock Location MF-004

0.00

130

Packaging Memo

0.00

Packaging

DA
8
3.25

140 QC21- Final Inspection - Work Order Release

0.00

140

QC Memo

0.00

Quality Control

MLK NOV 11 2015





May-29-14 8:56:21 AM

1 1728.3

D4858-0411 07

Required Date: 5/29/14

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

[illegible]

Picklist Print

Page 1

Tuesday, February 18, 2014 11:05:58 AM

Work Order ID: 113457

113457

Parent Item: D4858-041L07

D4858-041L07

Parent Item Name: Dome Light Housing Assembly, Light Grey

Start Date: 2/18/2014

Required Date: 3/7/2014

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev. A New Issue 13/09/13

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D4858-1L07

Manufactured No

100

Each

2.0000

1

1

**

SAD 14/05/21

D4858-1L07

Dome Light Housing, Light Grey

Location

Loc Qty

Loc Code

ST139C

2

108966

2

B114244

①

D4886-1

Manufactured No

100

Each

24.0000

2

2

**

SAD 14/05/21

D4886-1

Air Vent

Location

Loc Qty

Loc Code

ST126

4

107488

4

ST137

20

109261

20

D4897-041

Manufactured No

100

Each

0.0000

1

1

**

SAD 14/05/21

D4897-041

Dome Light Wiring

D4898-1

Manufactured No

100

Each

65.0000

12

12

**

SAD 14/05/21

D4898-1

Screw, Stainless Steel

Location

Loc Qty

Loc Code

ST127

65

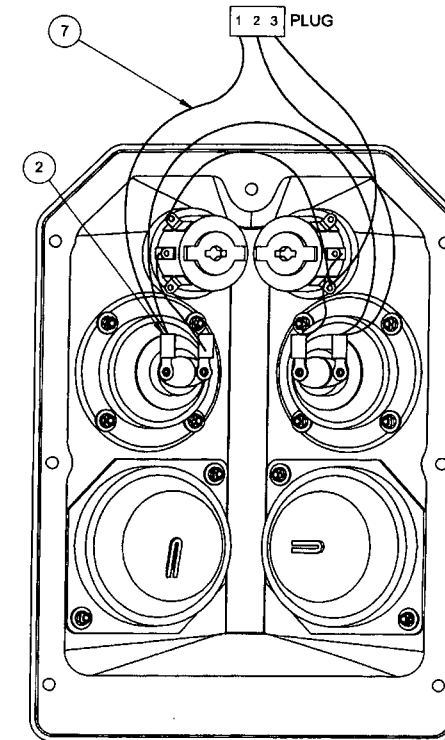
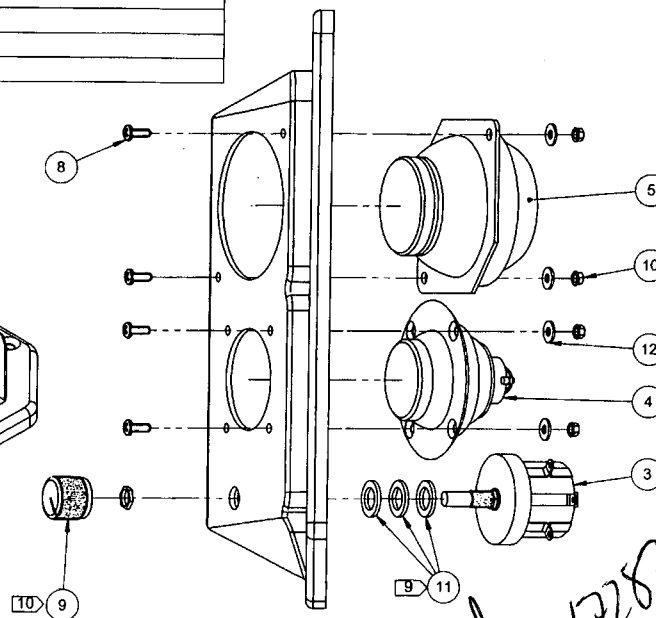
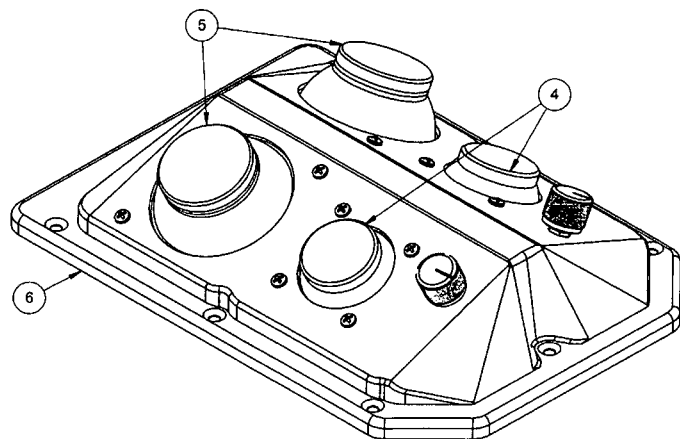
107709

65

B119031

12

ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D4887-041	DOME LIGHT AIR VENT ASSEMBLY
2	4	D4290-21 (REF)	RING TERMINAL (PART OF D4897-043)
3	2	D4864-3 (REF)	RHEOSTAT (PART OF D4897-043)
4	2	D4872-1 (REF)	LIGHT FIXTURE (PART OF D4897-043)
5	2	D4886-1	AIR VENT
6	1	D4887-1	DOME LIGHT HOUSING
7	1	D4897-043	DOME LIGHT WIRING HARNESS
8	12	D4898-1	SCREW
9	2	D4906-1	KNOB
10	12	MS21042L06	NUT
11	6	NAS1149F0663P	WASHER
12	12	NAS1149FN632P	WASHER



- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 1.43 lbs
 - 8) REPLACES GENEVA P/N G12984 P112-XL
 - 9) OPTIONAL: USE ADDITIONAL WASHERS TO SHIM AS REQUIRED
 - 10) NUT INCLUDED WITH RHEOSTAT

D4887-041 DOME LIGHT AIR VENT ASSEMBLY

A	NEW ISSUE	13.07.11
REV.	DESCRIPTION	BY DATE
DESIGN	OS	BY
DRAWN	OS	DATE
CHECKED	DE	
MFG. APPR.	DE	
APPROVED	DE	
DE APPR.	DE	
DATE	13.07.11	

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KENT, WA

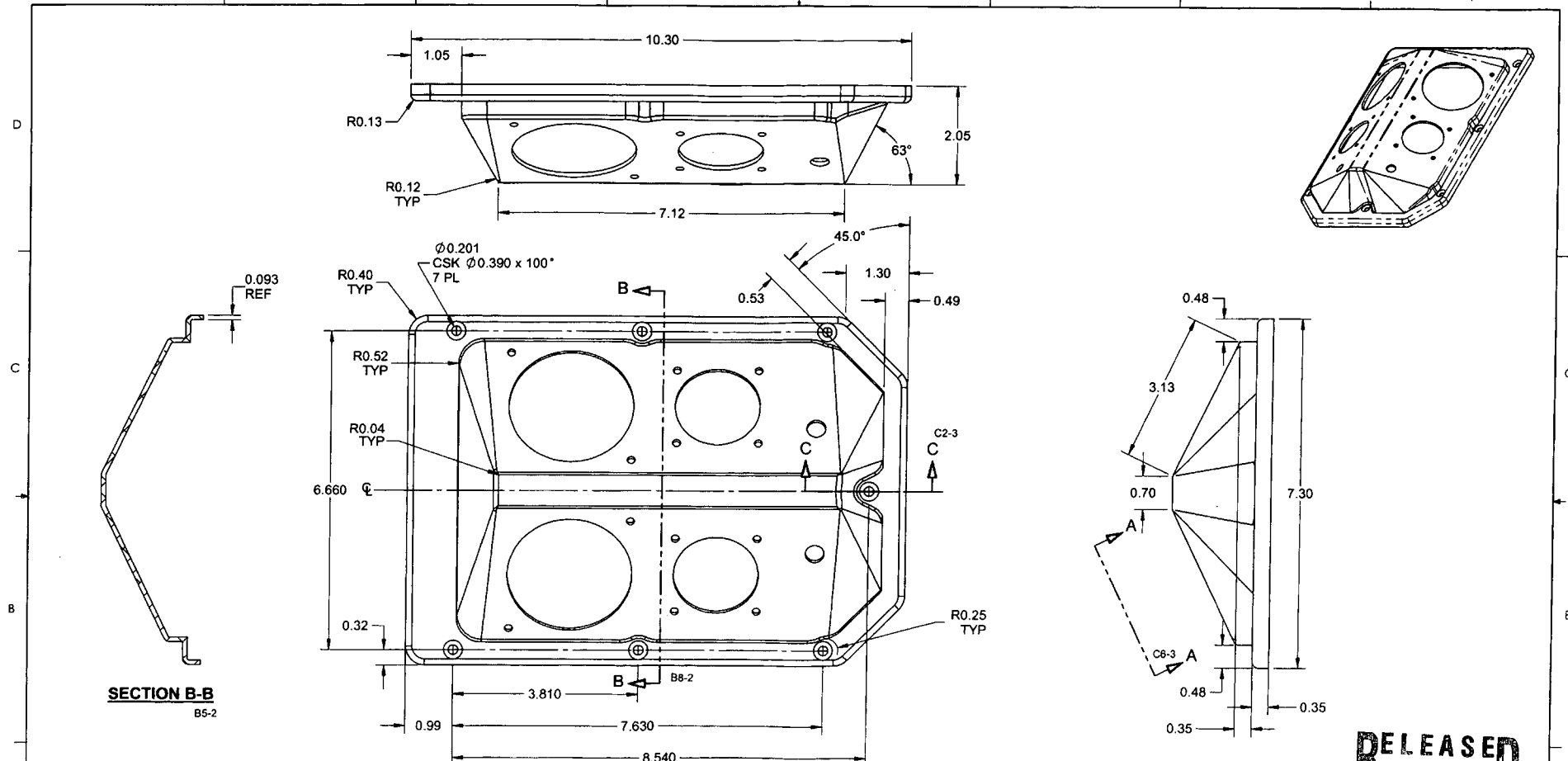
DRAWING NO. **D4887** REV. A
SHEET 1 OF 3

TITLE **DOME LIGHT AIR VENT ASSY** NTS

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RELEASED
2013-09-16

8 7 6 5 4 3 2 1



SECTION B-B
B5-2

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) TOOLING: THERMOFORM PER MOLD DT9931 PER QSI 022 TRIM PER DT9931
- 3) FINISH: N/A
- 4) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 7) IDENTIFICATION: N/A
- 8) WEIGHT: 0.34 lbs
- 9) REPLACES GENEVA P/N G12986
- 10) PART SHAPE AND GEOMETRY ARE CONTROLLED BY TOOLING
- 11) MINIMUM THICKNESS AFTER FORMING IS 0.060" FOR FLANGES AND 0.070" ELSEWHERE

D4887-1 DOME LIGHT HOUSING

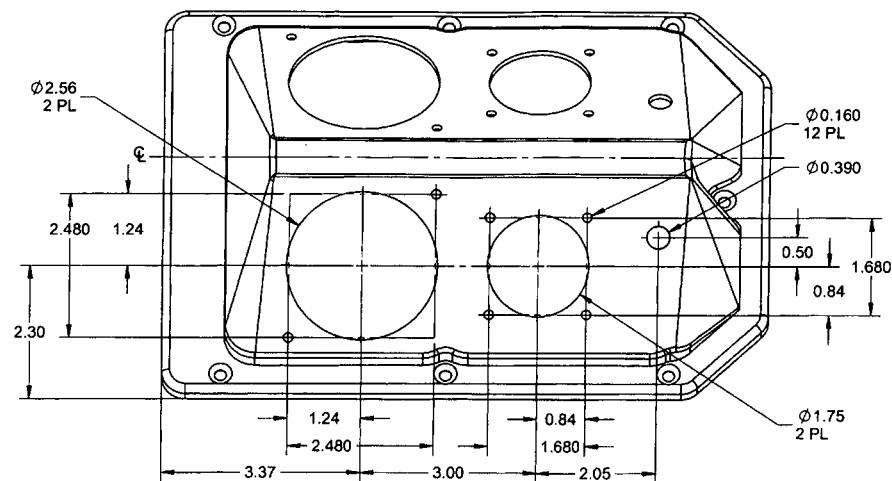
PART NUMBER	DESCRIPTION
D4887-1LBL	F6006 SUEDE/POLISHED 701 BLACK LEXAN SHEET 0.093 THICK (REF DART SPEC MLEXS.093-F6006-02)
D4887-1LLG	F6006 SUEDE/POLISHED GY5B133 LIGHT GREY LEXAN SHEET 0.093 THICK (REF DART SPEC MLEXS.093-F6006-07)

DESIGN	OS
DRAWN	OS
CHECKED	OS
MFG. APPR.	OS
APPROVED	OS
DE APPR.	OS
DATE	13.07.11

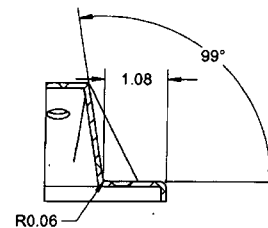
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DRAWING NO. D4887	REV. A SHEET 2 OF 3
TITLE DOME LIGHT AIR VENT ASSY SCALE NTS	
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2013-09-16

8 7 6 5 4 3 2 1



VIEW A-A B3-2



SECTION C-C
B4-2

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2013-09-16

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CHECKED	<i>DC</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>HL</i>	D4887	SHEET 3 OF 3
APPROVED	<i>HL</i>	TITLE	SCALE
DE APPR.	<i>HL</i>	DOMELIGHT AIR VENT ASSY	NTS
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